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# Investigation into the Radiolysis of PUREX Solvent Systems



**Gregory P. Horne**

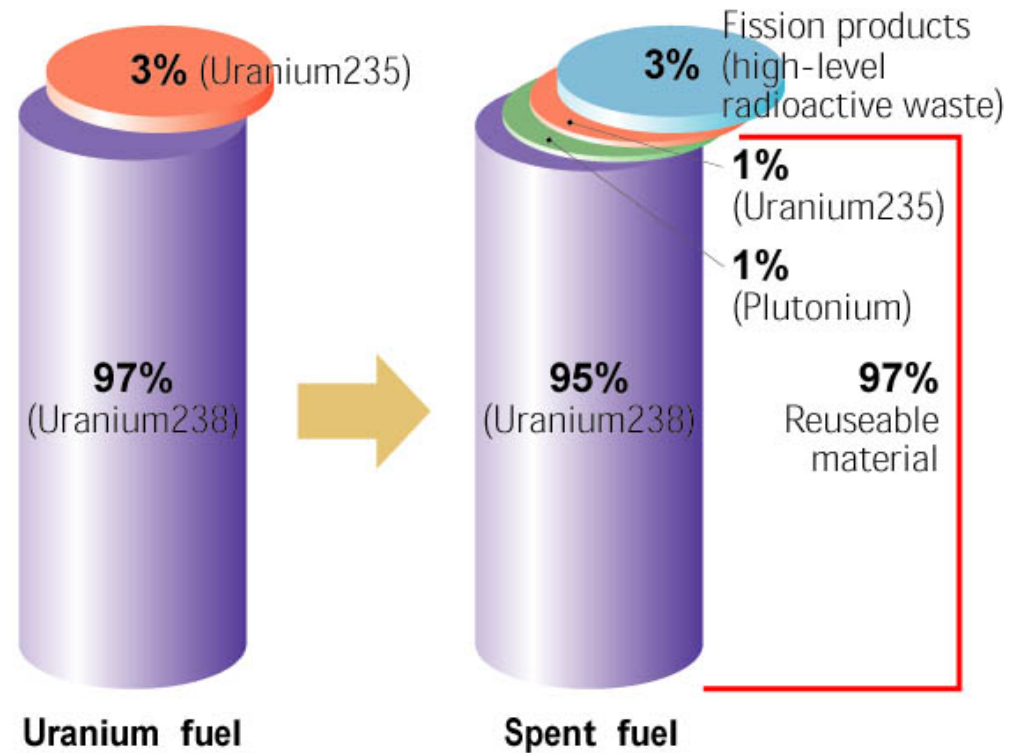
Clint A. Sharrad and Simon M. Pimblott

Colin R. Gregson, Howard E. Sims,  
and Robin J. Taylor.



# The PUREX Process and Radiation

- The PUREX solvent system is exposed to a multi-component radiation field;  $\gamma$ -rays,  $\alpha$ -particles,  $\beta$ -particles, neutrons, and fission fragments.
- Nitrous acid ( $\text{HNO}_2$ ) is a key degradation product as it is capable of altering the PUREX solvent systems physical and chemical properties.



# Research Aims

Provide a fundamental radiolytic foundation for the radiolysis of the PUREX solvent system, with regards to the radiolytic yield of  $\text{HNO}_2$  as a function of:

- **Radiation Quality**
  - Gamma rays
  - Proton beams
  - Alpha particles from Pu and Am decay
- **Absorbed Dose**
  - 100 Gy to 1600 Gy
- **Solvent System Formulation**
  - $\text{NaNO}_{3(\text{aq})}$  and  $\text{HNO}_{3(\text{aq})}$
  - $\text{NaNO}_3/\text{HNO}_3$ :dodecane
  - $\text{NaNO}_3/\text{HNO}_3$ :30% TBP-dodecane



# Radiation Sources

## $^{60}\text{Co}$ – Gamma Radiolysis

- Foss Therapy Services Model-812 Cobalt-60 Self-Contained Irradiator Unit, delivering  $\gamma$ -rays with an average energy of 1.25 MeV.
- Dose rates of  $\sim 88 \text{ Gy min}^{-1}$ .

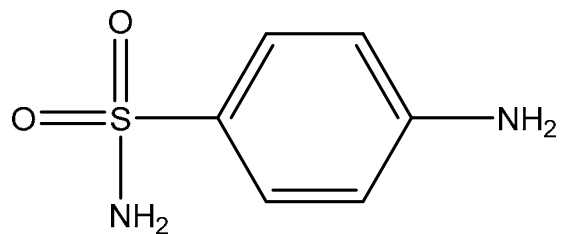
## MAGNOX Pu – Alpha Radiolysis

- Legacy reprocessed Pu from MAGNOX reactor fuel.
- Mixed isotopics –  $^{238}\text{Pu}$ ,  $^{239}\text{Pu}$ ,  $^{240}\text{Pu}$ ,  $^{241}\text{Pu}$ ,  $^{242}\text{Pu}$ , and  $^{241}\text{Am}$ .
- Pu- $\text{HNO}_3$  solution initial activity of  $\sim 1.2 \times 10^7 \text{ MeV s}^{-1}$ , which equates to a dose rate of  $\sim 33.5 \text{ Gy day}^{-1}$ .

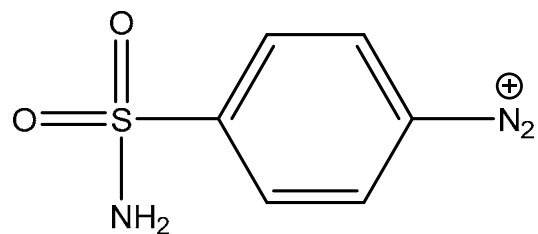
## ESA Am – Alpha Radiolysis

- Freshly separated Am from 18yr old MAGNOX Pu, by the ESA project.
- Isotopic purity is  $\sim 100\%$   $^{241}\text{Am}$ , chemical purity is 99.58%.
- Am- $\text{HNO}_3$  solution, possessing an initial activity of  $\sim 1.2 \times 10^7 \text{ MeV s}^{-1}$ , which equates to a dose rate of  $\sim 33.5 \text{ Gy day}^{-1}$ .

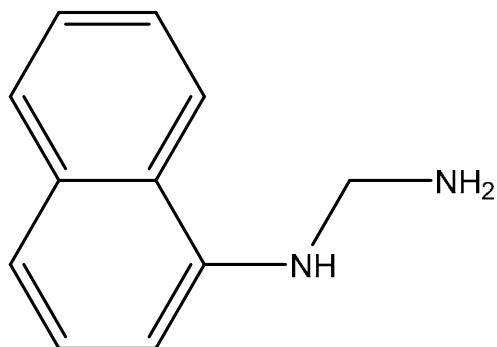




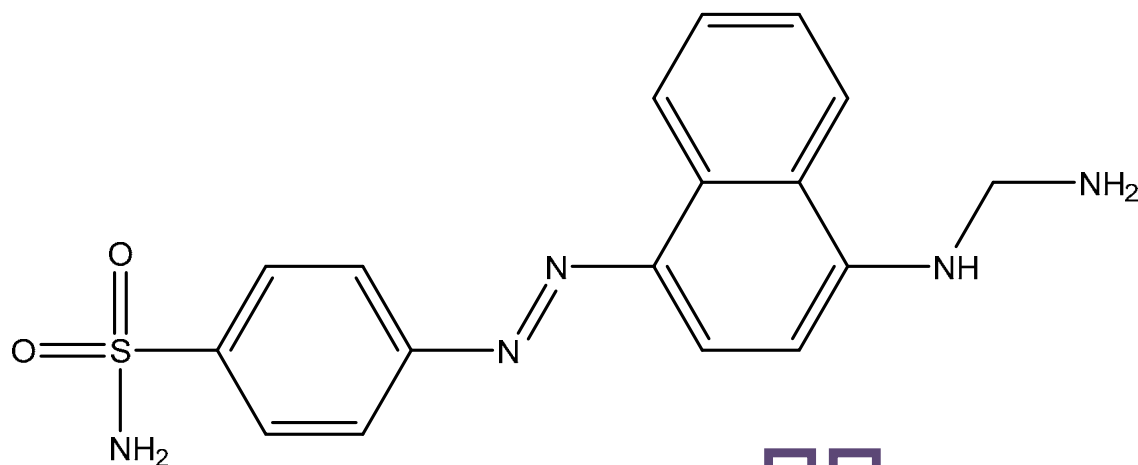
+ HNO<sub>2</sub>



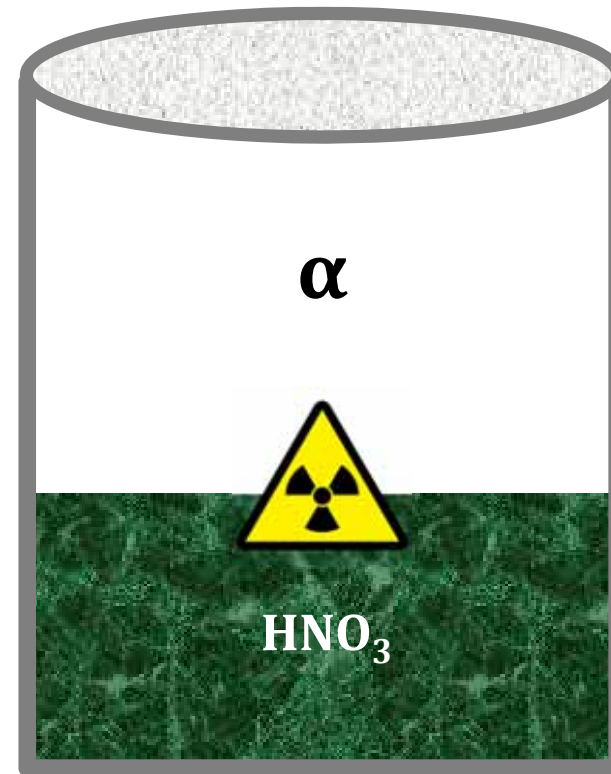
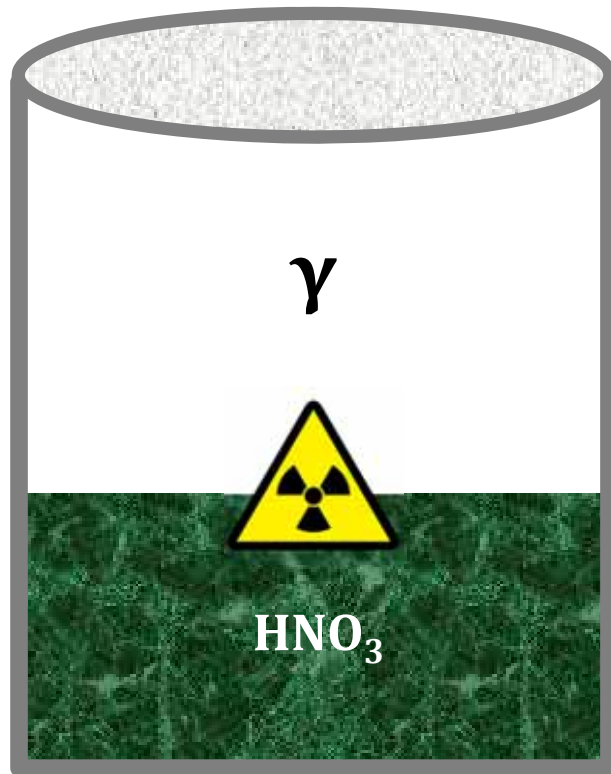
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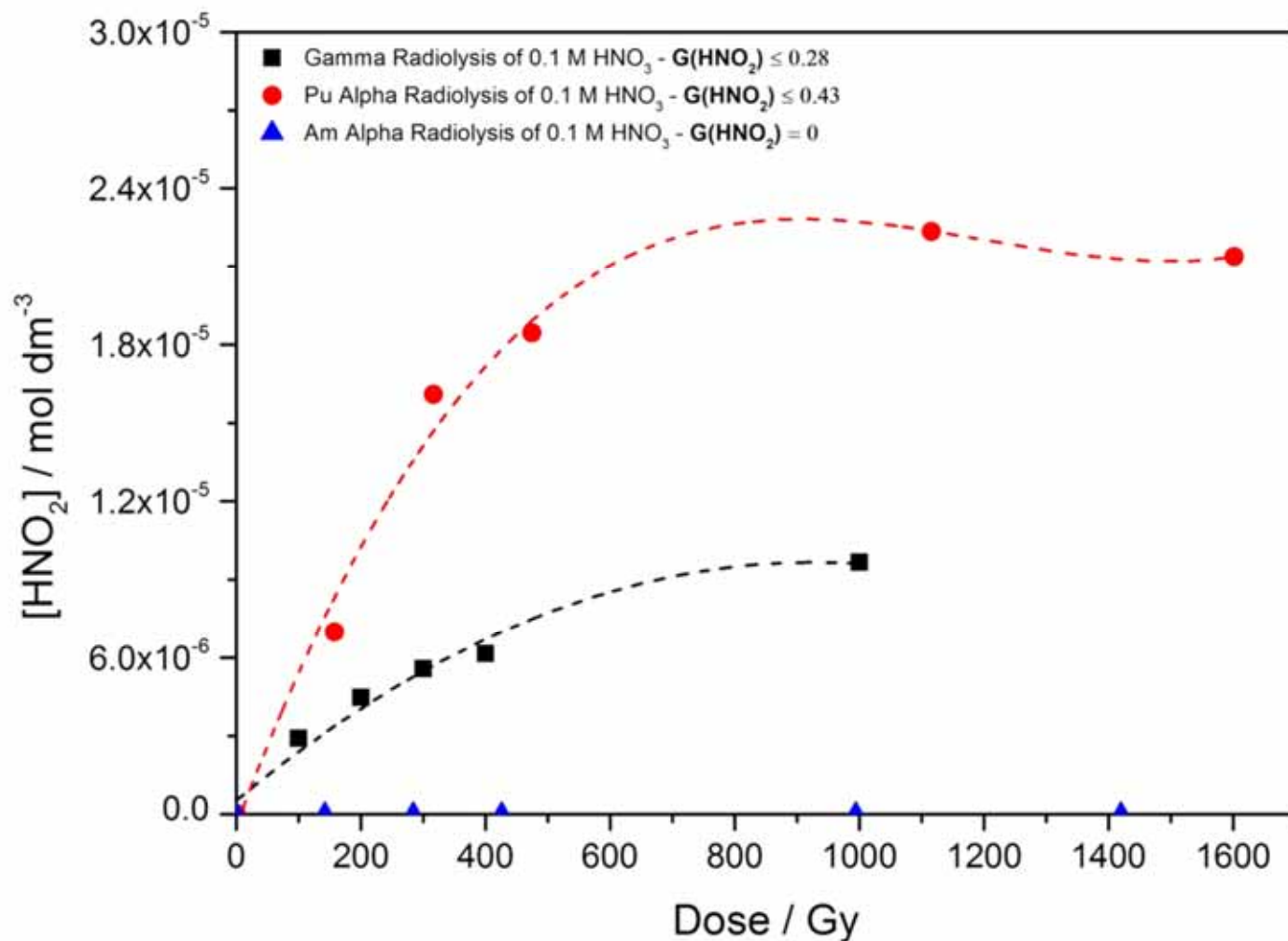
# The Shinn Method



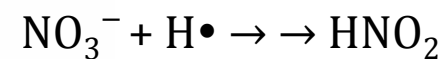
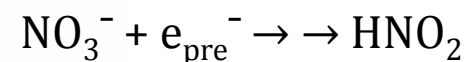
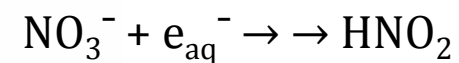
# $\gamma$ and $\alpha$ Radiolysis of Aerated $\text{HNO}_3$ Solutions



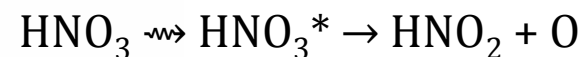
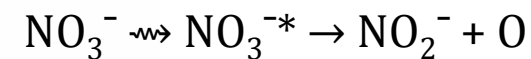
# [HNO<sub>2</sub>] as a Function of Dose in 0.1 M HNO<sub>3</sub>



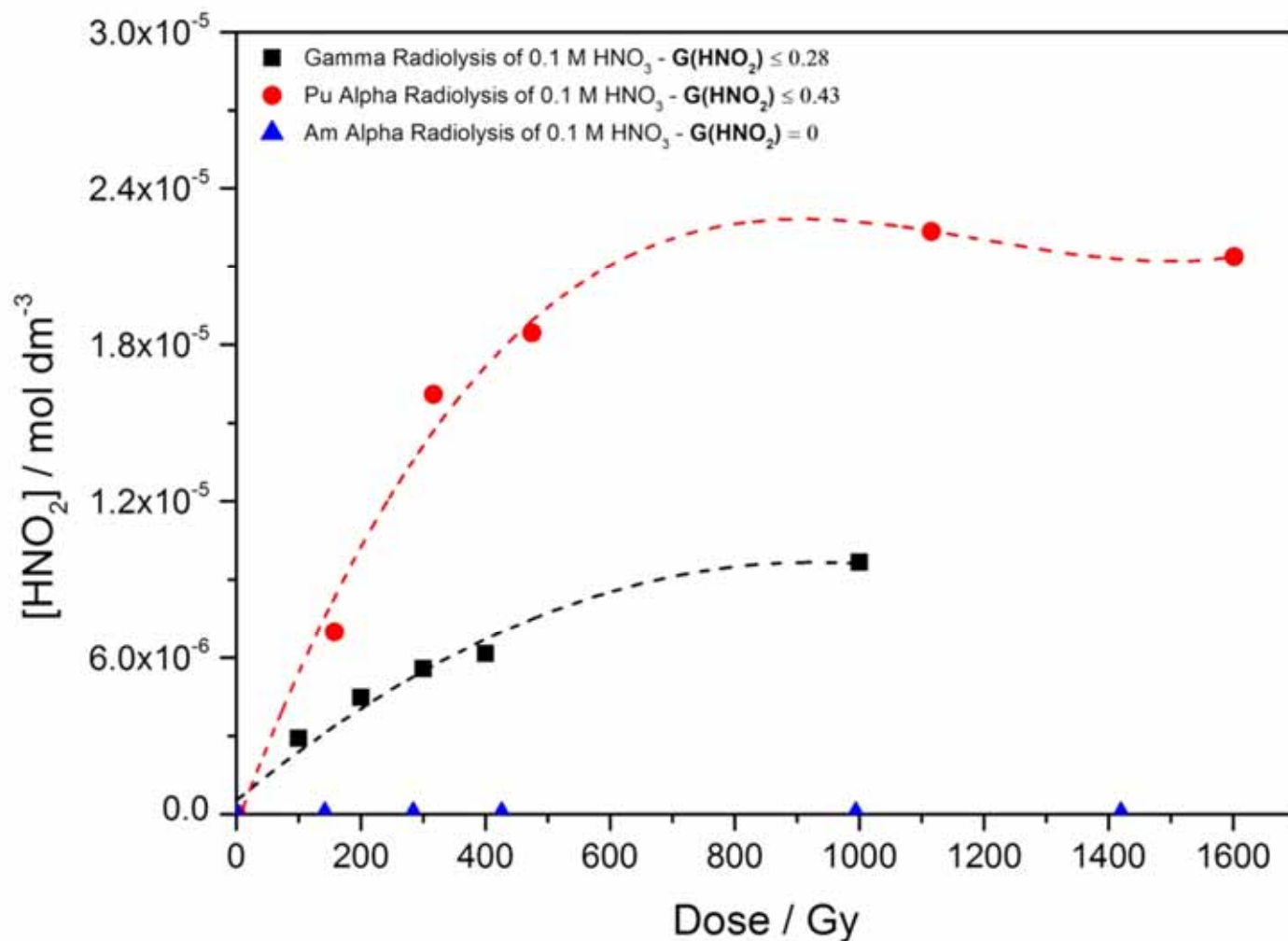
## Indirect Radiation Effects



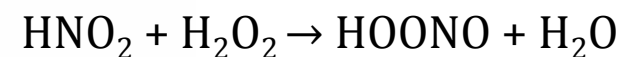
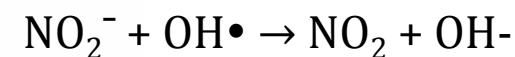
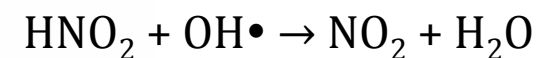
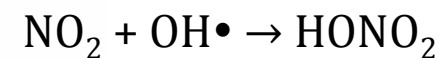
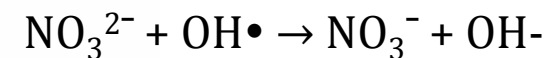
## Direct Radiation Effects



# [HNO<sub>2</sub>] as a Function of Dose in 0.1 M HNO<sub>3</sub>



## Secondary Radiation Induced Processes





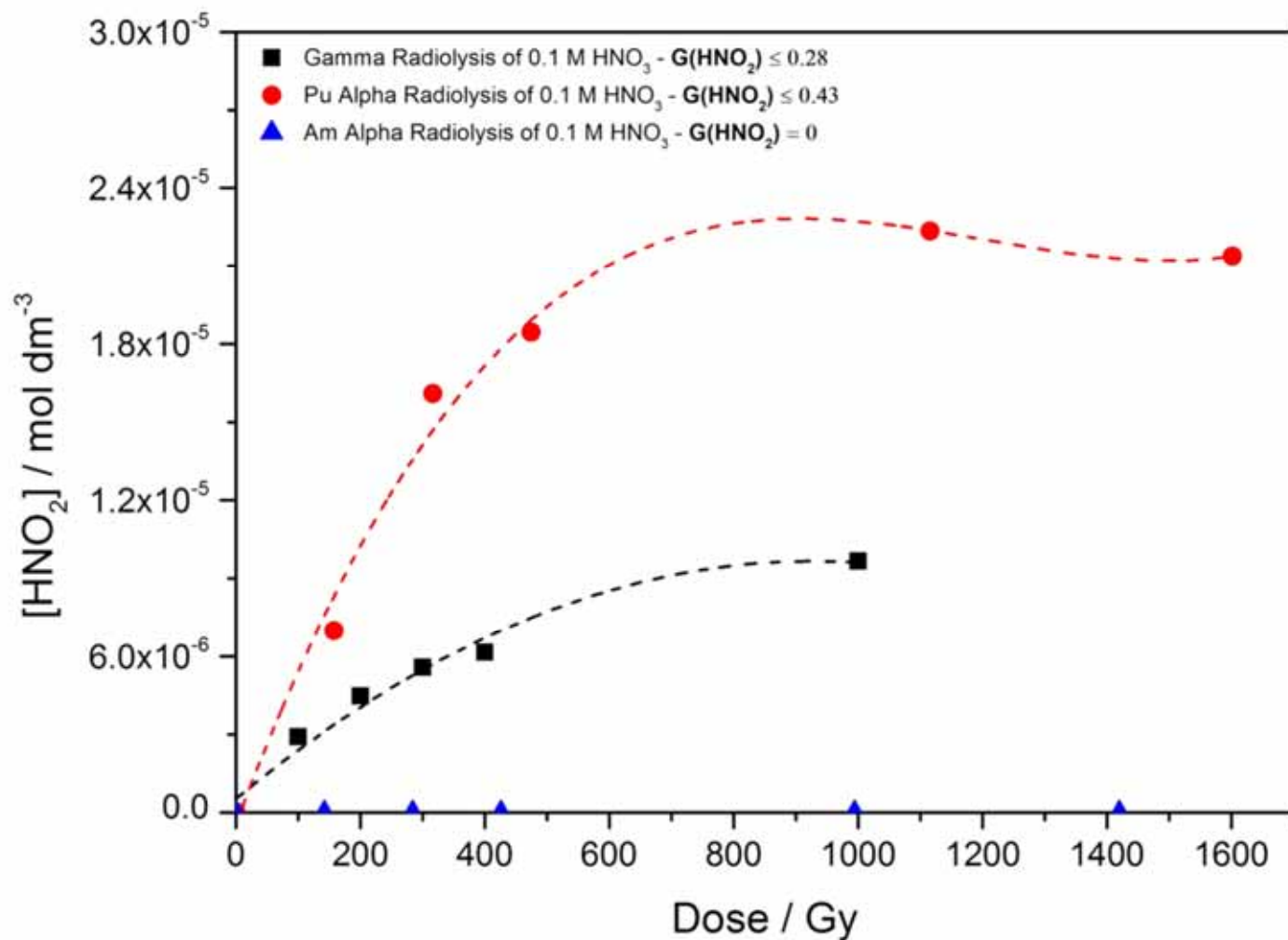
# Linear Energy Transfer Effects

- Radiolytic yields of radicals decrease with increasing LET.
- $\text{HNO}_2$  is essentially formed from radical precursors ( $e_{\text{aq}}^-$  and  $\text{H}\bullet$ ), and thus its radiolytic yield can be expected to be lower for high LET radiation.

Reference (Source)	$G(\text{HNO}_2)$
This work (Pu)	$\leq 0.43$
This work (Am)	0
Savel'ev <i>et al</i> (Po)	0



# [HNO<sub>2</sub>] as a Function of Dose in 0.1 M HNO<sub>3</sub>



## Radiation Chemistry

Increasing LET decreases radiolytic yield of HNO<sub>2</sub>.



# Plutonium Redox Chemistry

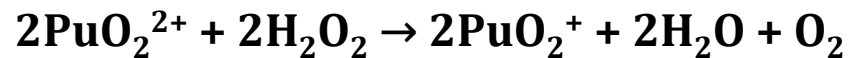
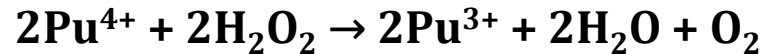
- The Pu oxidation state equilibrium:

$$K = \frac{[Pu(III)][Pu(VI)]}{[Pu(IV)][Pu(V)]} = 3.2 \text{ in } 0.1 \text{ M HNO}_3$$

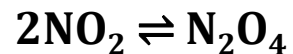
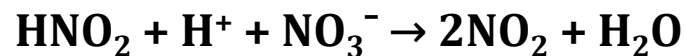
- Pu(IV) possesses a disproportionation:



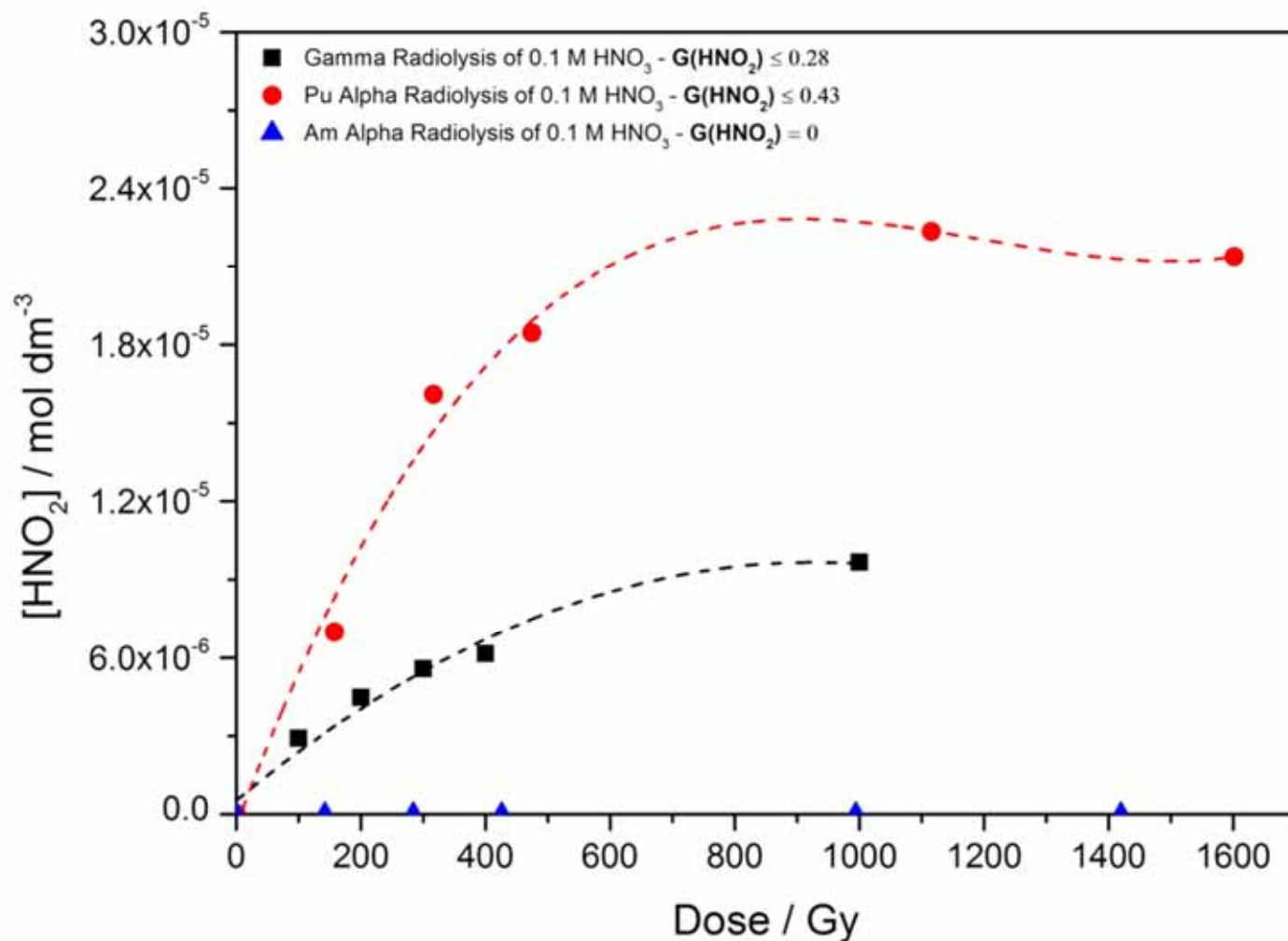
- Reactions with  $H_2O_2$ :



- $HNO_2$  oxidises Pu(III) to Pu(IV):



# [HNO<sub>2</sub>] as a Function of Dose in 0.1 M HNO<sub>3</sub>



## Radiation Chemistry

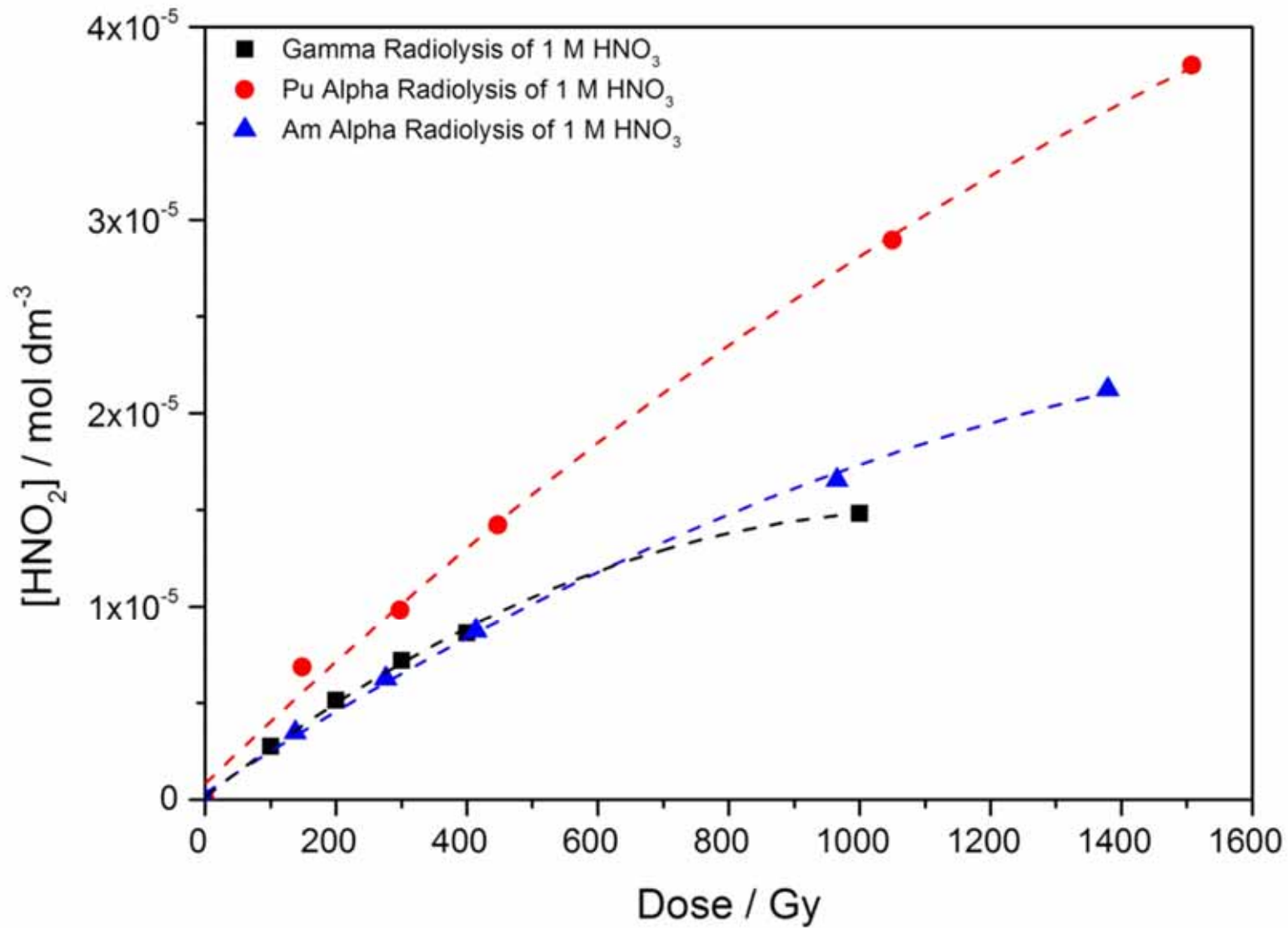
Increasing LET decreases radiolytic yield of HNO<sub>2</sub>.

## Redox Chemistry

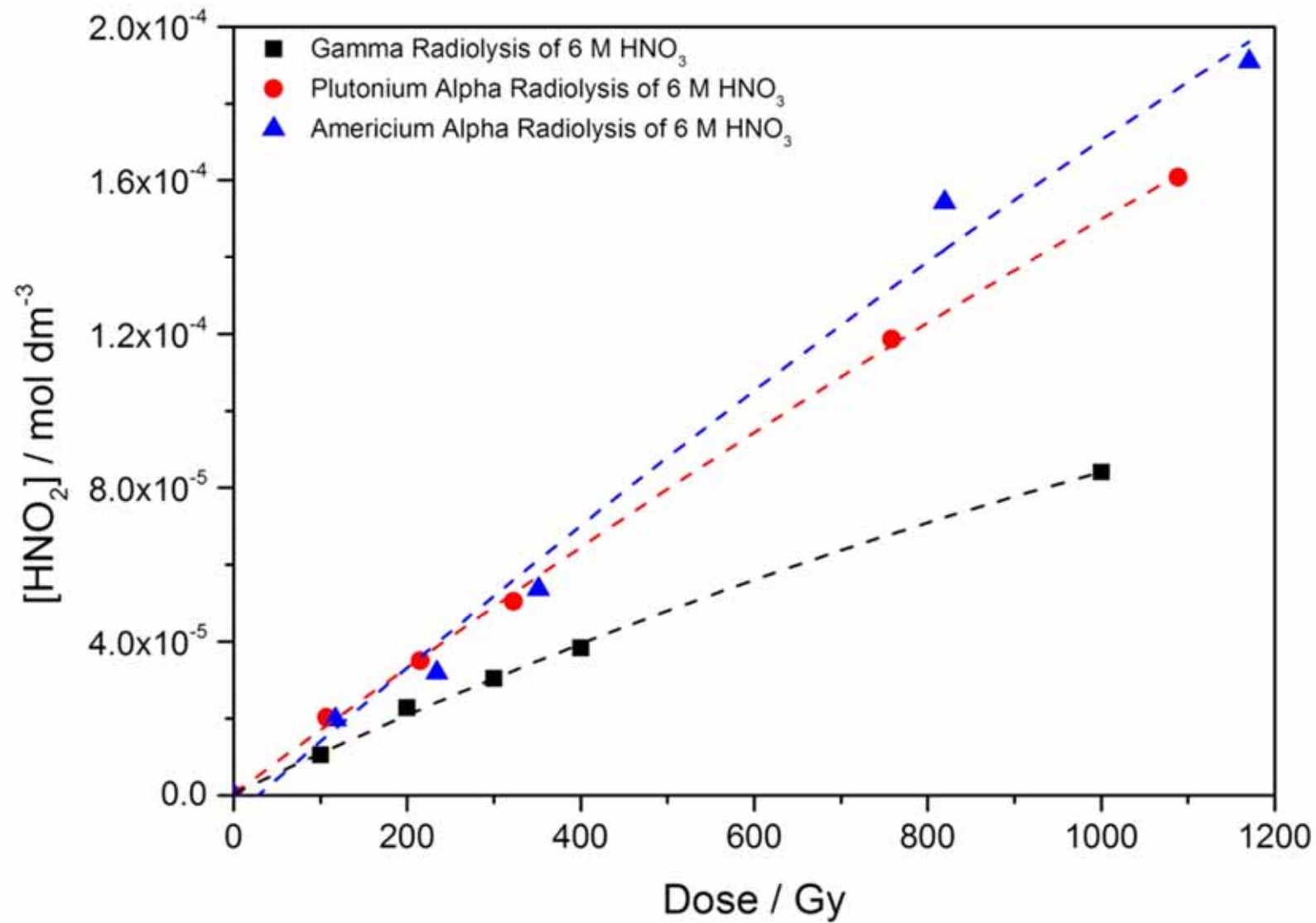
Plutonium oxidation states compete with bulk homogeneous processes for HNO<sub>2</sub> and its precursors.



# [HNO<sub>2</sub>] as a Function of Dose in 1 M HNO<sub>3</sub>



# [HNO<sub>2</sub>] as a Function of Dose in 6 M HNO<sub>3</sub>



# Daughter Nuclide Recoil Energy??

- Average recoil energy for Pu and Am Average daughter nuclei is  $\sim 89$  keV; a magnitude in considerable excess of that required to break chemical bonds.
- The maximum energy a heavy charge particle may transfer ( $Q_{\max}$ ) in a single energy transfer event is described by the following equation:

$$Q_{\max} = \left[ \frac{(4 \times m \times M)}{(m+M)^2} \right] + \left[ \frac{1}{2} (M \times v^2) \right]$$

$$Q_{\max} \text{ (Energy transfer to orbital } e^-) \sim 0.82 \text{ eV}$$

$$Q_{\max} \text{ (Energy transfer to H nucleus)} \sim 1.49 \text{ keV}$$

$$Q_{\max} \text{ (Energy transfer to N nucleus)} \sim 18.7 \text{ keV}$$

$$Q_{\max} \text{ (Energy transfer to O nucleus)} \sim 21.1 \text{ keV}$$



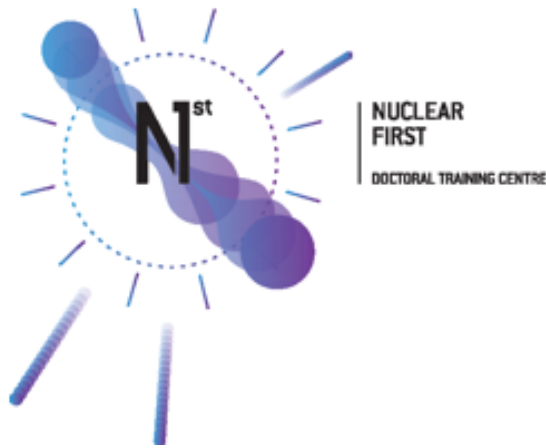
# Preliminary Conclusions

- The radiolytic yield of  $\text{HNO}_2$  is very much dependent upon radiation quality and the chemical properties of the radionuclides inducing radiolysis.
- Important to understand both the radiation chemistry **AND** the inherent chemical properties of the radionuclides/elements involved, and the interplay between all of the solvent system components.





# Acknowledgements



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